



*PHYSICAL PLANNING, DEVELOPMENT & OPERATIONS UC SANTA CRUZ, CALIFORNIA 95064*

## NOTICE OF AVAILABILITY OF DRAFT EIR

**Project Title:** Student Housing West

**Project Location:** Two sites on the UC Santa Cruz main campus:

- 1) A 13-acre site west of Heller Drive ("Heller site") that currently is developed with the 200-unit Family Student Housing complex and child care center;
- 2) A 15-acre site northeast of the intersection of Hagar Drive and Coolidge Drive ("Hagar site")

**Project Description:** The proposed project would construct housing for approximately 3,000 students at two sites on the UC Santa Cruz main campus via a public-private partnership (P3) delivery method. The project would demolish the existing 200-unit family student housing complex and child care west of Heller Drive and redevelop the 13-acre site with approximately 2,852 student beds in 7 apartment buildings, a total of 972,000 sf. The project would develop approximately 140 units of housing for student families, and a child care center, on a 15-acre site northeast of the intersection of Glenn Coolidge Drive and Hagar Drive (Hagar site). The development of student housing on the Hagar site would require an amendment of the 2005 LRDP to change the land use designation from Campus Resource Land to Colleges and Student Housing.

**Public Review Period:** March 27, 2018 through May 11, 2018

Written comments on the Draft EIR should be submitted in writing or by email at the addresses below by 5:00 PM on May 11, 2018

**Lead Agency:** University of California  
1156 High Street, Mailstop: PPDO  
Santa Cruz, CA 95064  
email: [eircomment@ucsc.edu](mailto:eircomment@ucsc.edu)

**Contact Person:** Alisa Klaus, Senior Environmental Planner, Phone: (831) 459-3732

### Addresses Where a Copy of Draft EIR is Available:

McHenry and Science & Engineering libraries at UC Santa Cruz

Santa Cruz Public Libraries, Central Branch, 224 Church St.

The Draft EIR can be viewed online at <https://ppc.ucsc.edu/planning/EnvDoc.html>.

**Information and Public Comment Meetings:** Two meetings have been scheduled to provide information about the project and an opportunity for agencies and members of the public to provide oral comments on the Draft EIR:

**Wed., May 2, 2018, 6:30-8:30 PM**  
**Louden Nelson Community Center, 301 Center St. Santa Cruz, CA**

**Thurs., May 3, 2018, 5-7 PM**  
**Cultural Center at Merrill, Chinquapin Rd., UC Santa Cruz main campus**